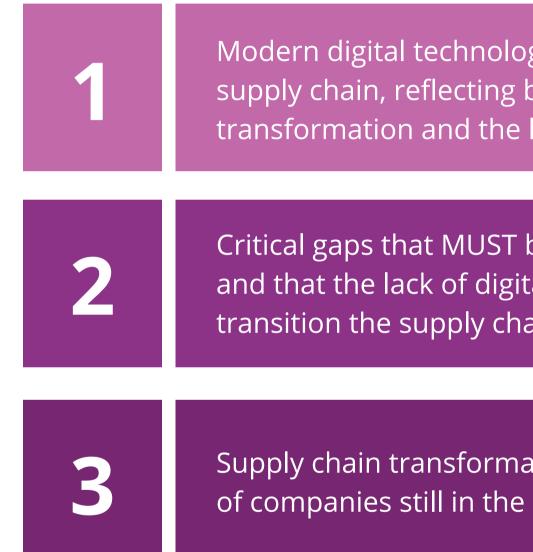




Executive Summary

Supply chain resiliency is critical in today's disruptive environment, companies have often found it difficult to detail the business case fully and justify its return on investment — and to build the necessary internal capabilities.

However, COVID-19 has revealed persistent "cracks" in the supply chain and presented organizations with a unique opportunity to transform their supply chain and be truly resilient.





Modern digital technology remains the top driver of change in the supply chain, reflecting both the potential for driving transformation and the lack of full clarity into true potential.

Critical gaps that MUST be resolved include supply chain resiliency and that the lack of digital competencies limits the ability to transition the supply chain to new business models

Supply chain transformation remains sluggish with more than half of companies still in the early stages of resiliency maturity 'Progressing true supply chain resiliency, and investing in the technology transformation necessary for resiliency, is the top priority for our supply chain organization. Both to be more resilient to increasingly frequent disruptions, and better adapt to new business models as market forces dictate'

- VP Supply Chain Planning



IDC eBook Progressing Supply Chain Resiliency



of organizations view a lack of resiliency to be a key supply chain gap of organizations believe that a lack of digital competencies limits the ability to transition their supply chain to new business models





Visibility + Intelligence + Agility = Resiliency

It is not enough to be able to see, you must also be able to quickly act. It is not enough to be able to quickly act, you must see where and how to act.

Supply Chains that are more resilient are:

- Using integrated, cloud-based applications less reliant on spreadsheets
- Supply chain orchestration with control towers to take action quickly
- Collaborative across functions and organizations
- Leveraging digital technologies like A.I. and advanced analytics
- Comprehensive visibility into supply (and to a lesser degree) demand risks
- Have predefined crisis-management resources

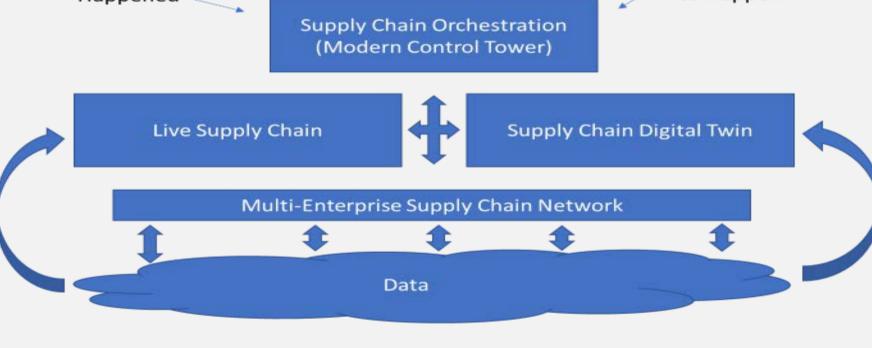




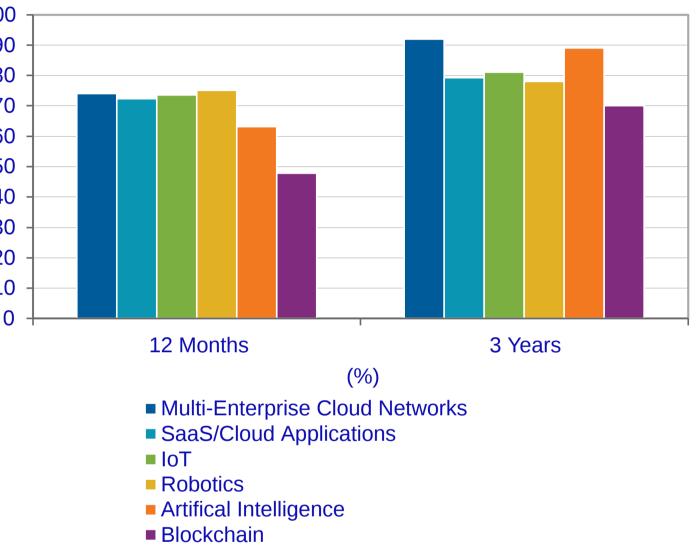
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Enabled by Technology

 Cloud delivery/SaaS Applications 			100 -
 Control tower/digital twin intersection 			90 -
 Scalable data and analytics capabilities that inform real-time 			- 08
			70 -
decision making			60 -
 Artificial Intelligence and Machine Learning 			50 -
 Ecosystems and Multi-Enterprise Networks 			40 -
			30 -
			20 -
What IS Happening			10 -
			0 -
What HAS	\$	What is GOING	
Happened		to Happen	
	Supply Chain Orchestration		

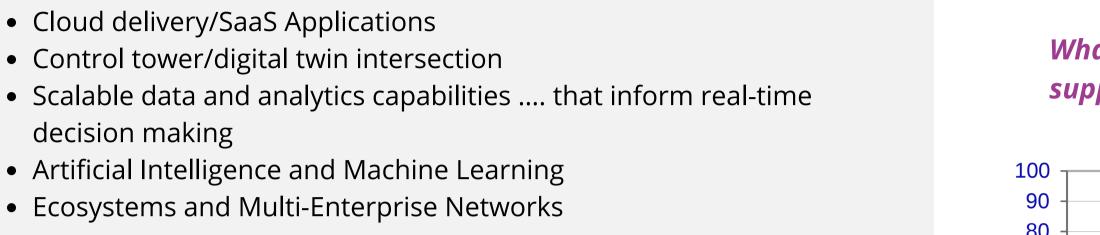


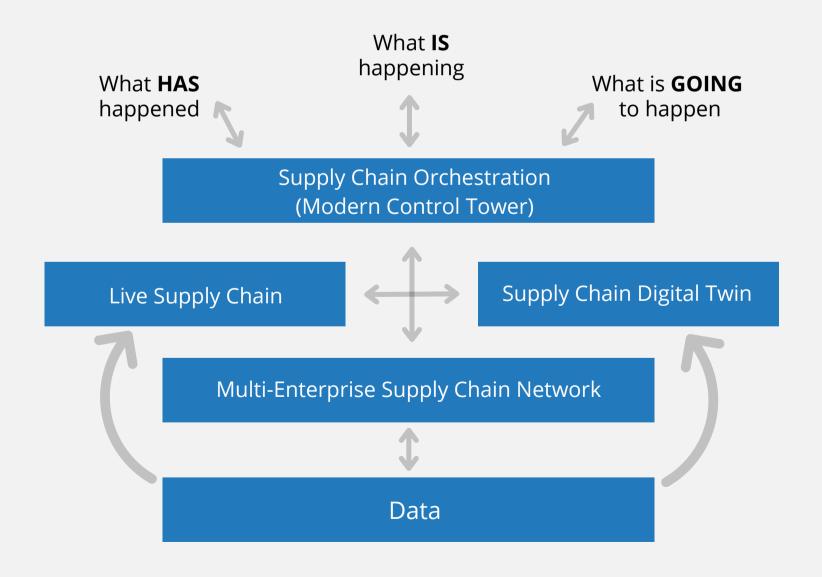
Data



What technologies are/will be important to your supply chain?

Enabled by Technology

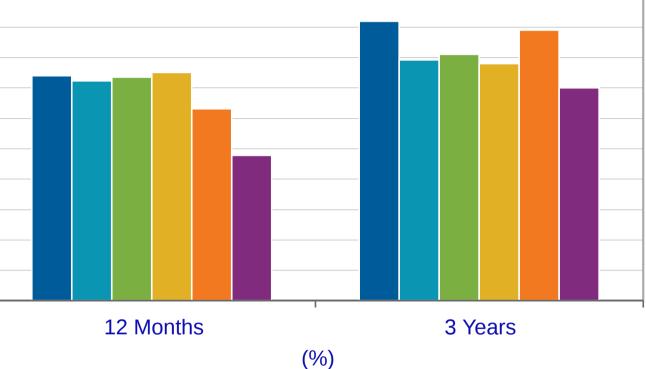




90 -80 -70 -60 -50 -40 -30 -20 -10 -

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What technologies are/will be important to your supply chain?



- Multi-Enterprise Cloud Networks
- SaaS / Cloud Applications
- loT
- Robotics
- Artifical Intelligence
- Blockchain

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Supply Chain Resiliency Maturity Stages



Focused on functional metrics and performance, without consideration for the digital tools or key processes to identify, anticipate or effectively respond to disruption. Some adoption of digital tools, but siloed and sporadic and poorly linked to key business processes resulting in limited identification or anticipation of disruption.

A range of digital tools are in place, and the beginnings of supply chain resiliency are established, but capabilities remain disconnected with key processes, and disruption response is modest. Digital tools are well established and effectively connected to key processes resulting in good capabilities to identify, anticipate and manage disruptions proactively.



MANAGED Predictive

4

A digitally-enabled, thinking supply chain that can easily and comprehensively identify and anticipate disruptions and either mitigate them ahead of time or be prepared to react quickly when they occur.

5 OPTIMIZED Prescient

Key Steps for Resiliency

- Visibility/risk assessment. The vulnerability of the supply chain to both internal and external disruptions and the ability to see them as they develop in real time
- Intelligence/data analysis. The ability to quickly turn massive amounts of visibility and operational data into focused, actionable insights
- Agility/disruption mitigation/response planning. Readiness assessment and the operational capability to effectively manage disruptions and communicate status
- Agility/disruption response execution. The actual response performance of both mitigation and responsiveness





Advanced supply chain resiliency allows business to shape the market as a leader, easily take advantage of new market opportunities, and gain market share. Digital disruptions, and time to response, are a competitive advantage because businesses will either already have taken the appropriate steps in anticipation of a disruption, or they will be organizationally poised to move quickly should an unanticipated event occur. At this stage, the supply chain is a clear and sustainable competitive advantage.

The majority of end-user companies share the responsibility for supply chain resiliency across multiple functions and business processes. It is this very fragmented nature that results in so many businesses having a less mature and effective approach to resiliency (as we show throughout this document). The end result is that most companies do not have a mature level of supply chain resiliency and thus are vulnerable to any number of potential disruptions.



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IDC eBook Progressing Supply Chain Resiliency



A Resilient Supply Chain Future

Data through analytics to action

Resilient to both internal and external disruptions

Collaborative at scale

Predictive/prescient where possible

Fast where not possible

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Supply chain resiliency has emerged as a top, perhaps the top, goal for the supply chain post-pandemic. It is now crucial for executive leadership and IT and supply chain managers to assess their digital supply chain resiliency and define a path for improving business performance in the face of increasingly frequent supply chain disruptions.

It's clear that a resilient supply chain that can change and adapt to new business conditions will allow a business to outcompete one with a rigid, brittle supply chain. In a calm, predictable environment, resiliency may well be a "cost" that cannot be borne; but in a chaotic, unpredictable environment, it may be the benefit you cannot pass up.



To learn more about supply chain resiliency and creating a path toward achieving a leading-class supply chain, read the IDC report, *IDC MaturityScape: Digital Supply Chain Resiliency 1.0*.

To understand more about IDC Manufacturing Insights' coverage of supply chain strategies, <u>click here</u>.

